CYANO ACTIVATOR
Technical Data Sheet

Technical Information

200ml PLAIN ACTIVATOR AEROSOL

GENERAL INFORMATION
This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

Use only in a well ventilated area.

Where aqueous washing systems are used to clean the surfaces before bonding, it is important to check for compatibility of the washing solution with the adhesive. In some cases these aqueous washes can affect the cure and performance of the adhesive.

KIT FORM
Aerosol

STORAGE
Store at temperatures between 10°C and 25°C

SHELF LIFE
Approximately 12-24 months if stored in good conditions.

SURFACE PREPARATION
Most surfaces may be bonded "as received" but contamination such as loose oxide layers or excessive oil may affect cure speed and bond strength. Cleaning is recommended if maximum strength is required

APPLICATION
Spray on the activator to one of the mating surfaces to be bonded. Apply adhesive to other surface. For large gaps (>0.40 mm) or where maximum cure speed is required then treatment of both surfaces is recommended. Assembly should be completed as quickly as possible (within 15 seconds). Secure the assembly and await fixturing before any further handling.

WORKING CONDITIONS
Use between 10°C and 25°C for maximum cleaning.

HEALTH AND SAFETY
Consult the Material Safety Data Sheet prior to use.

GENERAL GUIDANCE
This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.

ISSUE No: 3 - 10/16