



9252 Primer

SOLVENT BASED ADHESIVE

TECHNICAL DATA SHEET 15/05/2025

SMART ADVANTAGES

- Primer for metal
- Used in aeronautics applications

DESCRIPTION

9252 Primer is a thin, yellow/brown brushable liquid.

RECOMMENDED USE

9252 Primer is recommended for use on metal surfaces as a primer for certain Bostik adhesive systems based on polychloroprene rubber.

PRECAUTION

It is not recommended that 9252 Primer be used on plasticised PVC because of the possibility of plasticiser migration. 9252 Primer should not be used in contact with copper, brass, copper alloys, solutions or other materials (e.g. fabrics) that contain copper compounds which may migrate into the Primer.

BONDING INSTRUCTION

- Degrease the metal surface using Bostik cleaner/thinner M501, preferably abrading and degreasing.
- Stir 9252 Primer thoroughly (THIS IS MOST IMPORTANT) and then use a brush to apply an even, thin coat to the cleaned metal surface.
- Allow the primer to dry completely, minimum drying time one hour, before applying the adhesive.
- Primed surfaces may be left for periods greater than one hour provided they are kept clean and free from dust or other contamination.

NOTE: If a container of 9252 Primer is being used over a lengthy period it should be stirred occasionally.

PHYSICAL PROPERTIES

CHARACTERISTICS

Physical form	Thin liquid
Base	Polychloroprene rubber/resin based solution
Colour	Yellow/brown
Odour	Predominantly aromatic
Viscosité Brookfield RVT 20rpm at 25°C	Approx. 600 mPa.s
Total solid content	Approx 30%
Density	Approx 1.0 g/cm ³
Flammability	Highly flammable
Coverage	Approx. 8m ² per liter
Cleaner	Use Bostik cleaner 2 or cleaner/thinner M501 to remove excess primer

PACKAGING

Please refer to Customer Service Department for current pack sizes.

STORAGE

Store up to 9 months when sealed in original containers in a cool, dry, well ventilated and flame proof area in the temperature range 5 °C – 25 °C.

Before embarking on any work involving 9252 Primer, the safety data sheet should be carefully studied by those carrying out the work.

DISCLAIMER

Bostik offers this Technical Data Sheet ("TDS") for descriptive and informational use only. It is not a warranty, a contract or a substitute for expert or professional advice. Please also see the local product Safety Data Sheet for health and safety considerations.

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